

**Surface:** 1050 x 560 mm  
connections on the right side

**Pneumatic connection :**

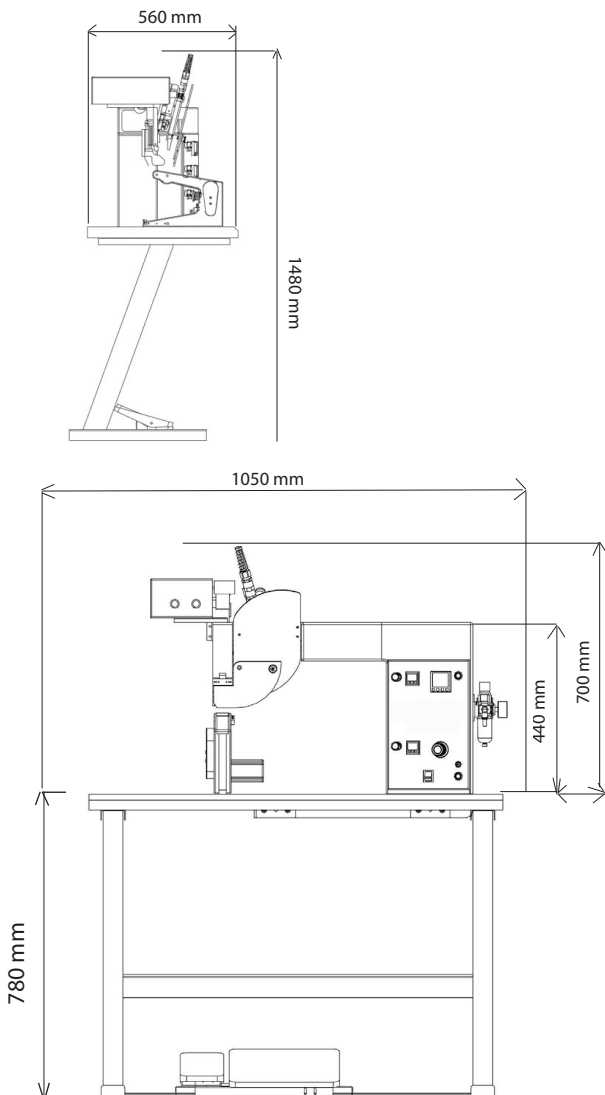
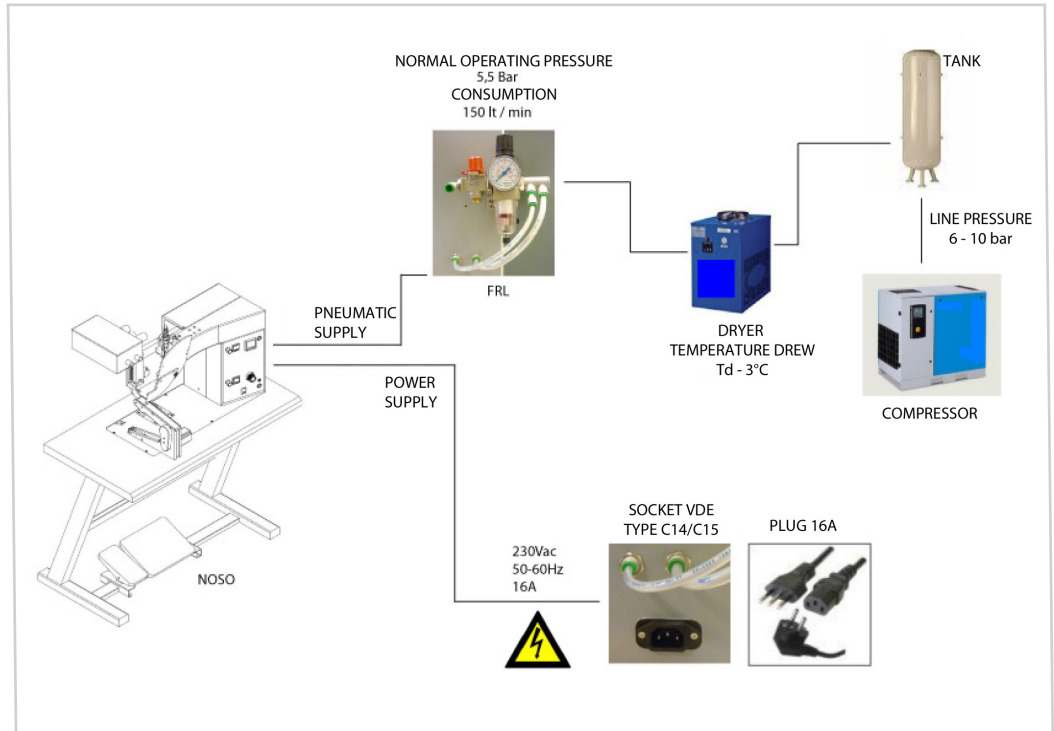
Fast junction diam 8 mm  
Minimum air flow: 150 l/min  
Minimum pressure: 6 bar  
Air quality: dry air in accordance to DIN 8573-1 with dew point +3°C not lubricated

**Electric connection:** Cable with plug Y - C13/14 - Tipo VDE or schuco Type F (16A 3 poli) -

Nominal voltage : 230 Vac  
Nominal frequency: 50 Hz - 60 Hz  
Power requirements:  
Mod. MX 204-206-208-210 : 1400 W  
Mod. MX 211-212 : 2200 W

Minimum light for working operations: LUX 400

Maximum noise: db (A) 60 dB\*  
\*Noise tests have been carried out in compliance with Standard UNI 7712 and ISO 1680/1 - 1986 (E)



TECHNICAL FEATURES	Mod. MX 204-208 -210	Mod. MX 206	Mod. MX 211-212
Power supply	230 Vac	230 Vac	230 Vac
Phases	1	1	1
Power	1,4 Kw	1,4 Kw	2,2 Kw
Frequency	50Hz / 60Hz	50Hz / 60Hz	50Hz / 60Hz
Feeding pressure of the pneumatic circuit	5,5 bar	5,5 bar	5,5 bar
Welding speed	0,75 ÷ 6 m/min	0,75 ÷ 6 m/min	0,75 ÷ 6 m/min
Max heat temperature inside the pipe	650/700°C	650/700°C	400/500°C
Max heat temperature outside the pipe	150/200°C	150/200°C	100/150°C
Max Nozzle air temperature	500°C	500°C	350°C
Min/Max welding roller pressure (Force)	0 ÷ 11 Kg F	6 ÷ 35 Kg F	0 ÷ 11 Kg F
Maximum usable tape width	MX 204 12 mm MX 208 16 mm MX 210 22mm	MX 206 25mm	no tape
Min/Max usable tape thickness	0,07 - 0,5 mm	0,07 - 0,5 mm	no tape
Approximate weight	MX 204 90 Kg MX 208 75 Kg MX 210 75 Kg	95 Kg	85 Kg

The technical data are approximate and it is possible to change them without notice.